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European Technical Assessment

ETA-21/0242 of 11/03/2021

General Part

Technical Assessment Body issuing the European Technical Assessment	Instytut Techniki Budowlanej
Trade name of the construction product	R-KER-II, R-KER-II-S and R-KER-II-W
Product family to which the construction product belongs	Bonded fasteners for use in concrete
Manufacturer	RAWLPLUG S.A. ul. Kwidzyńska 6 51-416 Wrocław Poland
Manufacturing plant	Manufacturing Plant no. 3
This European Technical Assessment contains	45 pages including 3 Annexes which form an integral part of this Assessment
This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of	European Assessment Document EAD 330499-01-0601 "Bonded fasteners for use in concrete"

Specific Part

1 Technical description of the product

The R-KER-II, R-KER-II-S and R-KER-II-W are bonded anchors (injection type) consisting of a injection mortar cartridge using an applicator gun equipped with a special mixing nozzle and steel element.
The steel element consists of:

- threaded anchor rod sizes M8 to M30 made of:
  - galvanized carbon steel,
  - carbon steel with zinc flake coating,
  - stainless steel,
  - high corrosion resistant stainless steel,
  - ultra-high strength steel with zinc flake coating,

  with hexagon nut and washer,
- anchor rod with inner thread sizes M6/Ø10 to M16/Ø24 made of:
  - galvanized carbon steel,
  - stainless steel,
  - high corrosion resistant stainless steel,
- rebar sizes Ø8 to Ø32.

The steel element is placed into a drilled hole previously injected (using an applicator gun) with a mortar with a slow and slight twisting motion. The rod or rebar is anchored by the bond between steel element, mortar and concrete.

The threaded rods are available for all diameters with three type of tip end: a one side 45° chamfer, a two sides 45° chamfer or a flat. The threaded rods are either delivered with the mortar cartridges or commercial standard threaded rods purchased separately. The mortar cartridges are available in different sizes and types.

Description of the products is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document (EAD)

The performances given in Section 3 are only valid if the anchors are used in compliance with the specifications and conditions given in Annex B.

The performances given in this European Technical Assessment are based on an assumed working life of the anchor of 50 and/or 100 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Performance of the product

3.1.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load and shear load (static and quasi static loading), displacements	See Annex C1 to C15
Characteristic resistance for seismic performance category C1, displacements	See Annex C16 to C18

3.1.2 Hygiene, health and the environment (BWR 3)

No performance assessed.

3.2 Methods used for the assessment

The assessment of the products has been made in accordance with the EAD 330499-01-0601.

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

According to Decision 96/582/EC of the European Commission the system 1 of assessment and verification of constancy of performance (see Annex V to regulation (EU) No 305/2011) applies.

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document (EAD)

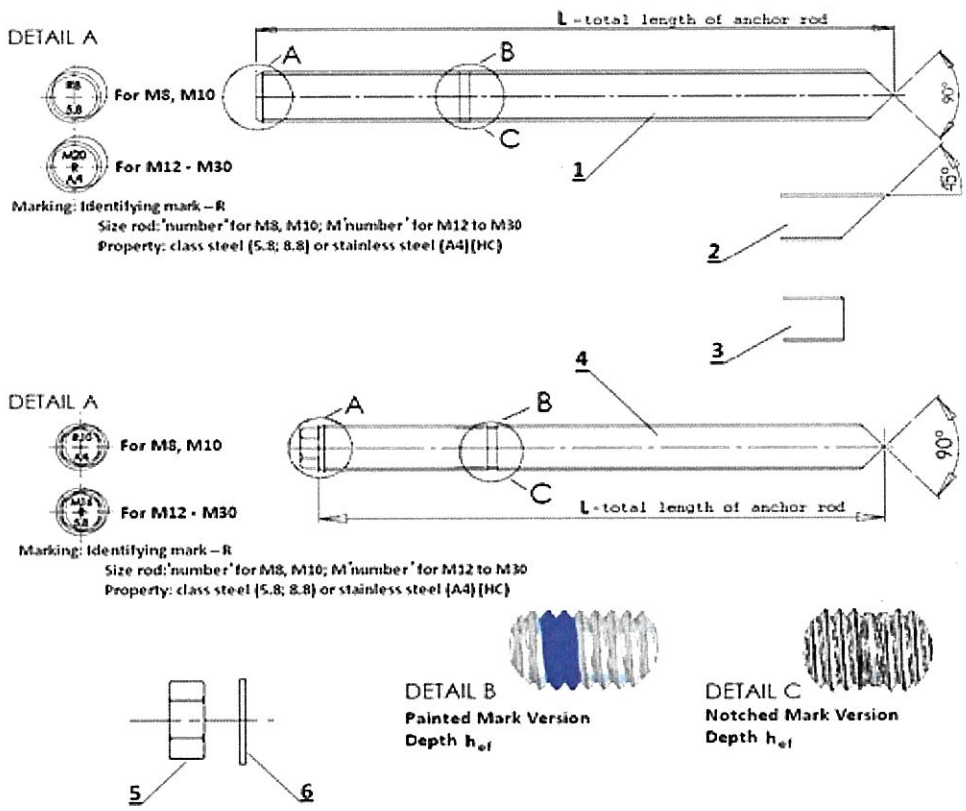
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Instytut Techniki Budowlanej.

For type testing the results of the tests performed as part of the assessment for the European Technical Assessment shall be used unless there are changes in the production line or plant. In such cases the necessary type testing has to be agreed between Instytut Techniki Budowlanej and the notified body.

Issued in Warsaw on 11/03/2021 by Instytut Techniki Budowlanej

Anna Panek, MSc
Deputy Director of ITB

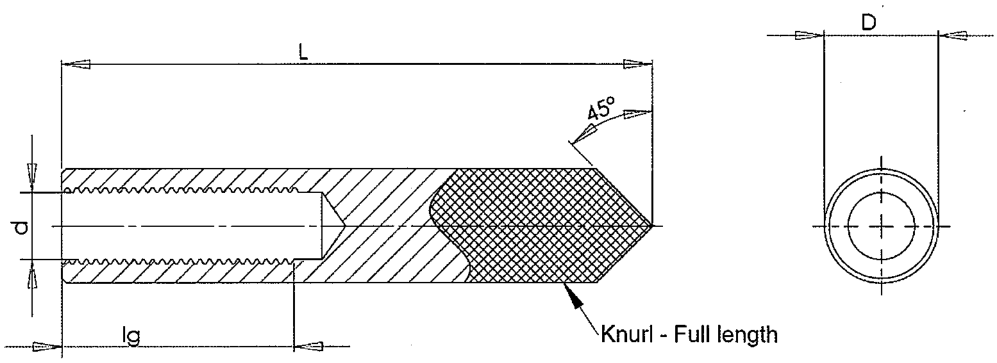
Threaded anchor rods

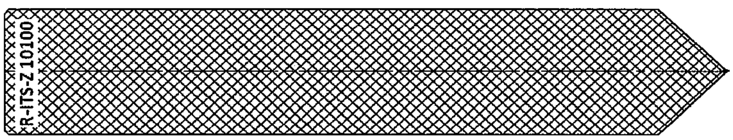


1. Anchor rod R-STUDS-
2. 45° shape with anchor roa
3. The flat end of anchor rod
4. Anchor rod R-STUDS–(88),(A4),(HC) with the hexagonal tip
5. Hexagonal nut
6. Washer

R-KER-II, R-KER-II-S and R-KER-II-W	**Annex A1** of European Technical Assessment ETA-21/0242
Product description Threaded anchor rods	

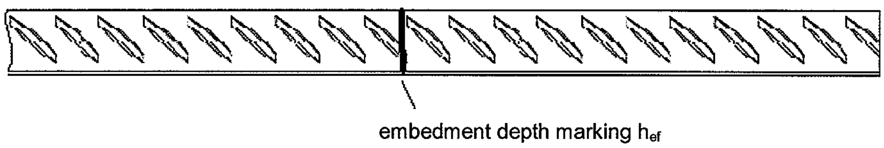
Anchor rods with inner thread





Marking:
- R - Identifying mark
- ITS - product index
- Z - carbon steel or A4 - stainless steel
- XX - thread size
- YYY - length of sleeve

Rebar



R-KER-II, R-KER-II-S and R-KER-II-W	**Annex A2** of European Technical Assessment ETA-21/0242
Product description Anchor rods with inner thread and rebar	

Table A1: Threaded rods

Part	Designation			
	Steel, zinc plated	**Stainless steel**	**High corrosion resistance stainless steel (HCR)**	**Ultra-high Strength Steel, coated**
Threaded rod	Steel, property class 5.8 to 12.9 acc. to EN ISO 898-1 electroplated ≥ 5 µm acc. to EN ISO 4042 or hot-dip galvanized ≥ 45 µm acc. to EN ISO 10684 or non-electrolytically applied zinc flake coating ≥ 8 µm acc. EN ISO 10683	Steel 1.4401, 1.4404, 1.4571 acc. to EN 10088; property class 70 and 80 (A4-70 and A4-80) acc. to EN ISO 3506 Corrosion resistance class CRC III acc. to EN 1993-1-4:2006 +A1:2015	Steel 1.4529, 1.4565, 1.4547 acc. to EN 10088; property class 70 acc. to EN ISO 3506 Corrosion resistance class CRC V acc. to EN 1993-1-4:2006 +A1:2015	Steel, property class 14.8U to 16.8U acc. to USCAR- UHSFG-1416U non-electrolytically zinck flake coating ≥ 8 µm acc. EN ISO 10683
Hexagon nut	Steel, property class 5 to 12, acc. to EN ISO 898-2; electroplated ≥ 5 µm acc. to EN ISO 4042 or hot-dip galvanized ≥ 45 µm acc. to EN ISO 10684 or non-electrolytically applied zinc flake coating ≥ 8 µm acc. EN ISO 10683	Steel 1.4401, 1.4404, 1.4571 acc. to EN 10088; property class 70 and 80 (A4-70 and A4-80) acc. to EN ISO 3506 Corrosion resistance class CRC III acc. to EN 1993-1-4:2006 +A1:2015	Steel 1.4529, 1.4565, 1.4547 acc. to EN 10088; property class 70 acc. to EN ISO 3506 Corrosion resistance class CRC V acc. to EN 1993-1-4:2006 +A1:2015	Steel, property class 12 to 16 acc. to USCAR- UHSFG-1416U non-electrolytically applied zinc flake coating ≥ 8 µm acc. EN ISO 10683
Washer	Steel acc. to EN ISO 7089; electroplated ≥ 5 µm acc. to EN ISO 4042 or hot-dip galvanized ≥ 45 µm acc. to EN ISO 10684 or non-electrolytically applied zinc flake coating ≥ 8 µm acc. EN ISO 10683	Steel 1.4401, 1.4404, 1.4571 acc. to EN 10088 Corrosion resistance class CRC III acc. to EN 1993-1-4:2006 +A1:2015	Steel 1.4529, 1.4565, 1.4547 acc. to EN 10088 Corrosion resistance class CRC V acc. to EN 1993-1-4:2006 +A1:2015	Steel acc. to EN ISO 7089; non-electrolytically applied zinc flake coating ≥ 8 µm acc. EN ISO 10683

Commercial threaded rods (in the case of rods made of galvanized steel – standard rods with property class ≤ 8.8 only), with:

- material and mechanical properties according to Table A1,
- confirmation of material and mechanical properties by inspection certificate 3.1 according to EN- 0204:2004; the documents shall be stored,
- marking of the threaded rod with the embedment depth.

Note: Commercial threaded rods made of galvanized steel with property class above 8.8 are not permitted in some Member States.

R-KER-II, R-KER-II-S and R-KER-II-W	**Annex A3** of European Technical Assessment ETA-21/0242
Product description Materials	

Table A2: Rods with inner threaded

Part	Material		
	Steel, zinc plated	Stainless steel	High corrosion resistance stainless steel (HCR)
Rod with inner threaded	Steel, property class 5.8 to 8.89 acc. to EN ISO 898-1 electroplated ≥ 5 µm acc. to EN ISO 4042 or hot-dip galvanized ≥ 45 µm acc. to EN ISO 10684	Steel 1.4401, 1.4404, 1.4571 acc. to EN 10088; property class 70 and 80 (A4-70 and A4-80) acc. to EN ISO 3506 acc. to EN ISO 3506 Corrosion resistance class CRC III acc. to EN 1993-1-4:2006 +A1:2015	Steel 1.4529, 1.4565, 1.4547 acc. to EN 10088; property class 70 acc. to EN ISO 3506 Corrosion resistance class CRC V acc. to EN 1993-1-4:2006 +A1:2015

Table A3: Reinforcing bars according to EN 1992-1-1, Annex C

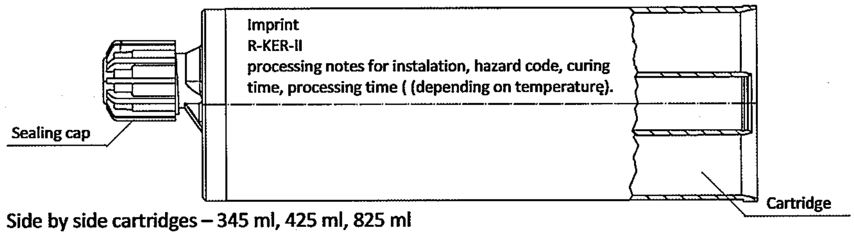
Product form		**Bars and de-coiled rods**	
Class		B	C
Characteristic yield strength f_{yk} or $f_{0,2k}$ [N/mm^2]		400 to 600	
Minimum value of $k = (f_t / f_y)_k$		≥ 1,08	≥ 1,15 < 1,35
Characteristic strain at maximum force, ε_{uk} [%]		≥ 5,0	≥ 7,5
Bendability		Bend / Rebend test	
Maximum deviation from nominal mass (individual bar) [%]	Nominal bar size [mm] ≤ 8 > 8	 ± 6,0 ± 4,5	
Bond: minimum relative rib area, $f_{R,min}$	Nominal bar size [mm] 8 to 12 > 12	 0,040 0,056	

Rib height h: The maximum rib height h_{rib} shall be: $h_{rib} \leq 0{,}07 \cdot Ø$

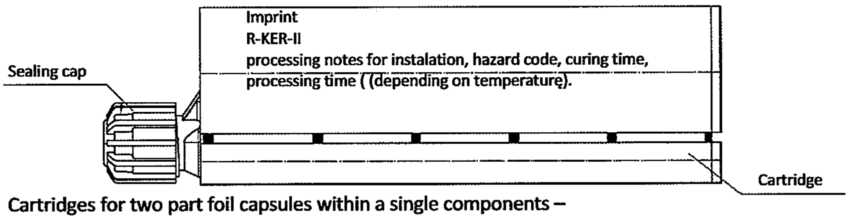
Table A4: Injection mortars

Product	Composition
R-KER-II, R-KER-II-S and R-KER-II-W (two component injection mortars)	Additive: quartz Bonding agent: vinyl ester mortar styrene free Hardener: dibenzoyl peroxide

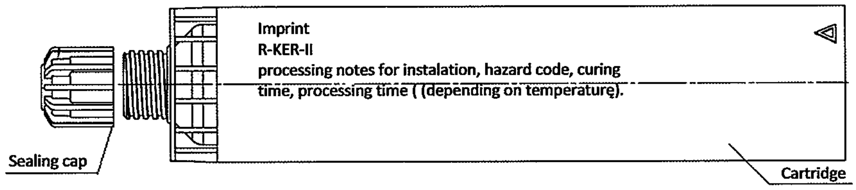
Coaxial cartridges – 150 ml, 280 ml, 300 ml, 310 ml, 330 ml, 380 ml, 400 ml, 410 ml, 420 ml



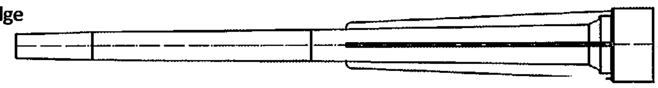
Side by side cartridges – 345 ml, 425 ml, 825 ml



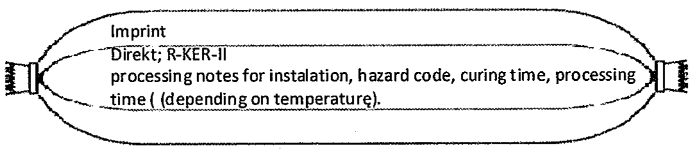
Cartridges for two part foil capsules within a single components –
150 ml, 280 ml, 300 ml, 310 ml, 330 ml, 380 ml, 400 ml, 550 ml, 600 ml



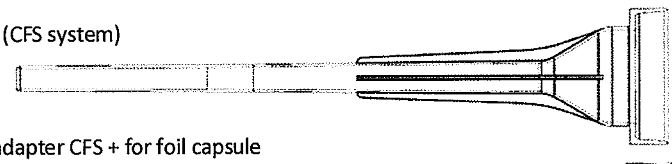
Mixer for Cartridge



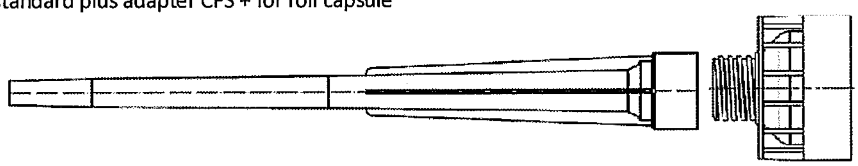
Foil capsule (CFS system) – 150 ml, 175 ml, 280 ml, 300 ml, 310 ml, 380 ml, 550 ml, 600 ml



Mixer for foil capsule (CFS system)



Mixer standard plus adapter CFS + for foil capsule



R-KER-II, R-KER-II-S and R-KER-II-W	**Annex A5** of European Technical Assessment ETA-21/0242
Product description Cartridge types and sizes	

Specification of intended use

Anchorages subject to:

Static and quasi-static loads: threaded rod size M8 to M30, rod with inner thread sizes M6/Ø10 to M16/Ø24 and rebar Ø8 to Ø32.
Seismic performance category C1: threaded rod size M8 to M30 and rebar Ø8 to Ø32

Base material:

- Reinforced or unreinforced normal weight concrete of strength class C20/25 to C50/60 according to EN 206:2013+A1:2016.
- Cracked and uncracked concrete.

Temperature ranges:

Installation temperature (temperature of substrate):

- -5°C to +40°C in case of R-KER-II (standard version).
- +5°C to +40°C in case of R-KER-II-S (version for summer season).
- -20°C to +40°C in case of R-KER-II-W (version for winter season).

In-service temperature:

The anchors may be used in the following temperature range:

- -40°C to +40°C (max. short term temperature +40°C and max. long term temperature +24°C).
- -40°C to +80°C (max. short term temperature +80°C and max. long term temperature +50°C).
- -40°C to +120°C (max. short term temperature +120°C and max. long term temperature +80°C).

Use conditions (environmental conditions):

- Structures subject to dry internal conditions: all materials.
- For all other conditions according to EN 1993-1-4:2006+A1:2015 corresponding to corrosion resistance class (CRC): elements made of stainless steel or high corrosion resistance stainless steel (HCR).

Installation:

- Dry or wet concrete (use category I1).
- Flooded holes (use category I2).
- Installation direction D3 (downward and horizontal and upwards installation).
- The anchors are suitable for hammer drilled holes or by special method with cleaning during drill a hole using hollow drill bit with vacuum cleaner.

Design methods:

- Anchorages under static or quasi-static loads are designed in accordance to EN 1992-4:2018 and EOTA Technical Report TR 055.
- Anchors are designed under the responsibility of the engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages under seismic actions (cracked concrete) have to be designed in accordance to EN 1992-4:2018.

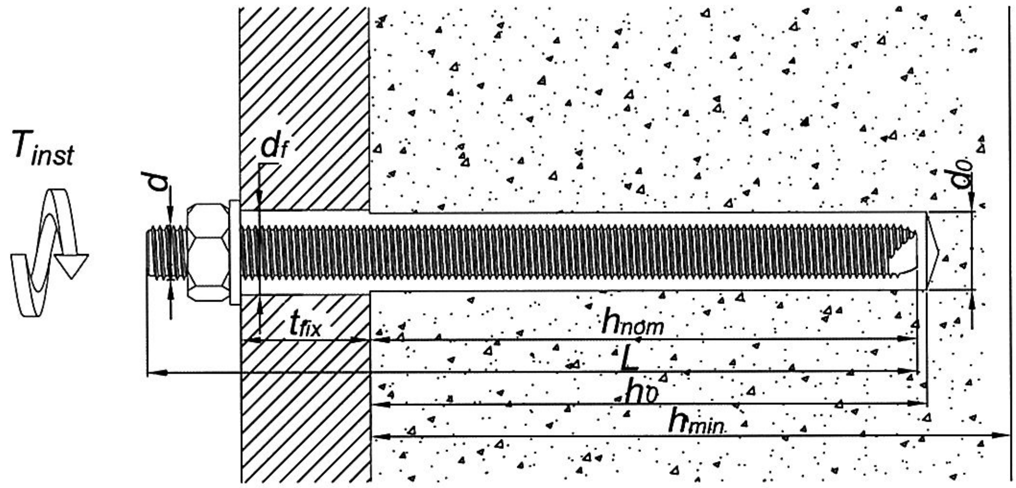


Table B1: Installation parameters – threaded anchor rod

Size		M8	M10	M12	M16	M20	M24	M30
Diameter of anchor rod	d [mm]	8	10	12	16	20	24	30
Nominal drilling diameter	d_0 [mm]	10	12	14	18	24	28	35
Maximum diameter hole in the fixture	d_f [mm]	9	12	14	18	22	26	33
Effective embedment depth	$h_{ef,min}$ [mm]	60	60	60	60	80	96	120
	$h_{ef,max}$ [mm]	160	200	240	320	400	480	600
Depth of the drilling hole	h_0 [mm]	h_{ef} + 5 mm						
Minimum thickness of the concrete slab	h_{min} [mm]	h_{ef} + 30 mm; ≥ 100 mm				$h_{ef} + 2d_0$		
Maximum installation torque	$T_{inst,max}$ [N·m]	10	20	40	80	120	160	200
Minimum spacing	s_{min} [mm]	40	40	40	40	40	50	60
Minimum edge distance	c_{min} [mm]	40	40	40	40	40	50	60

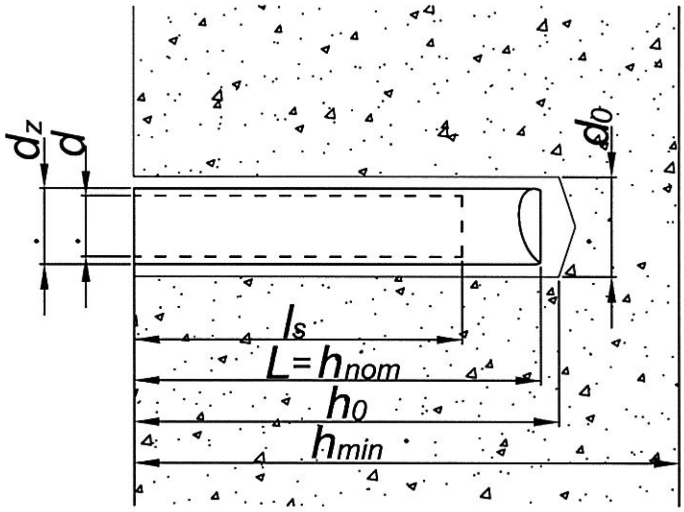


Table B2: Installation parameters – anchor rod with inner thread

Size		M6/ Ø10 /75	M8/ Ø12/ 75	M8/ Ø12/ 90	M10/Ø 16/ 75	M10/Ø 16/ 100	M12/Ø 16/ 100	M16/Ø 24/ 125
Nominal drilling diameter	d_0 [mm]	12	14	14	20	20	20	28
Maximum diameter hole in the fixture	d_f [mm]	7	9	9	12	12	14	18
Effective embedment depth	$h_{ef} = h_{nom}$ [mm]	75	75	90	75	100	100	125
Thread length, min	l_s [mm]	24	25	25	30	30	35	50
Depth of the drilling hole	h_0 [mm]	h_{ef} + 5 mm						
Minimum thickness of the concrete slab	h_{min} [mm]	h_{ef} + 30 mm; ≥ 100 mm				$h_{ef} + 2d_0$		
Maximum installation torque	$T_{inst,max}$ [N·m]	3	5	5	10	10	20	40
Minimum spacing	s_{min} [mm]	40	40	50	40	50	50	70
Minimum edge distance	c_{min} [mm]	40	40	50	40	50	50	70

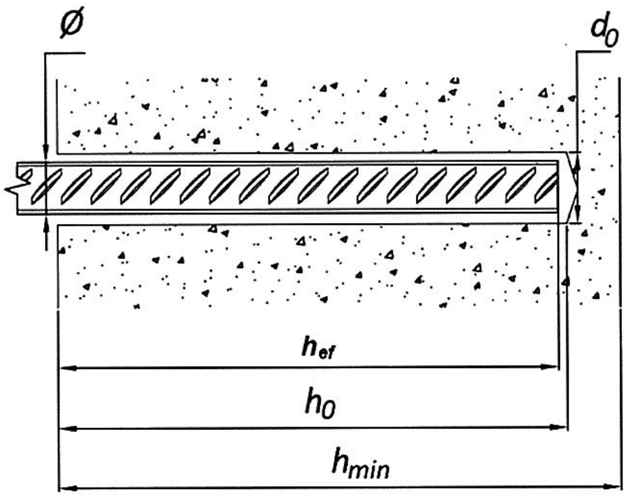


Table B3: Installation parameters – rebar

Size		Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32
Nominal drilling diameter	d_0 [mm]	12	14	18	18	22	26	32	40
Effective embedment depth	$h_{ef,min}$ [mm]	60	60	60	60	64	80	100	128
	$h_{ef,max}$ [mm]	160	200	240	240	320	400	500	640
Depth of the drilling hole	h_0 [mm]	h_{ef} + 5 mm							
Minimum thickness of the concrete slab	h_{min} [mm]	h_{ef} + 30 mm; ≥ 100 mm				$h_{ef} + 2d_0$			
Minimum spacing	s_{min} [mm]	40	40	40	40	40	40	50	70
Minimum edge distance	c_{min} [mm]	40	40	40	40	40	40	50	70

Table B4: Maximum processing time and minimum curing time

R-KER-II (standard version)			
Temperature of mortar [°C]	**Temperature of substrate [°C]**	**Maximum processing (open) time [min]**	**Minimum curing time [1) [min]**
+5	-5	40	1440
+5	0	30	180
+5	+5	15	90
+10	+10	8	60
+15	+15	5	60
+20	+20	2,5	45
+25	+25	2	45
+25	+30	2	45
+25	+35	1,5	30
+25	+40	1,5	30

Table B5: Maximum processing time and minimum curing time

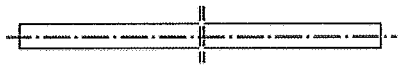
R-KER-II-S (version for summer season)			
Temperature of mortar [°C]	**Temperature of substrate [°C]**	**Maximum processing time [min.]**	**Minimum curing time [1) [min.]**
+5	+5	40	720
+10	+10	20	480
+15	+15	15	360
+20	+20	10	240
+25	+25	9,5	180
+25	+30	7	120
+25	+35	6,5	120
+25	+40	6,5	90

Table B6: Maximum processing time and minimum curing time

R-KER-II-W (version for winter season)			
Temperature of mortar [°C]	**Temperature of substrate [°C]**	**Maximum processing time [min.]**	**Minimum curing time [1) [min.]**
+5	-20	100	1440
+5	-15	60	960
+5	-10	40	480
+5	-5	20	240
+5	0	14	120
+5	+5	9	60
+10	+10	5,5	45
+15	+15	3	30
+20	+20	2	15
+25	+25	1,5	10
+25	+30	1,5	10
+25	+35	1	5
+25	+40	1	5

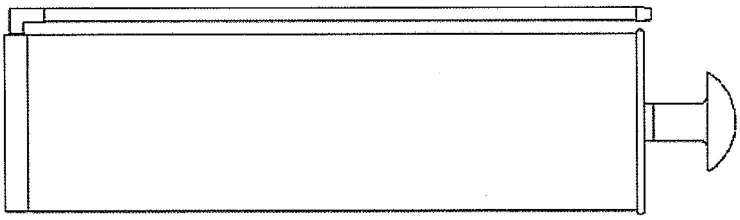
[1) The minimum time from the end of the mixing to the time when the anchor may be torque or loaded (whichever is longer). Minimum mortar temperature for installation +5°C; maximum mortar temperature for installation +25°C. For wet condition and flooded holes the curing time must be doubled.

Additional mixer extension

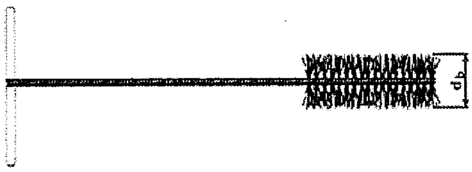


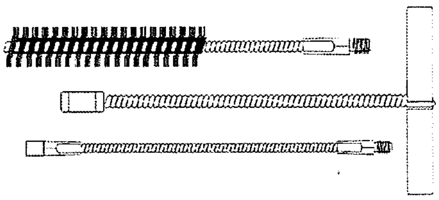
'Variable length from 300 mm up 1000 mm

Manual blower pump

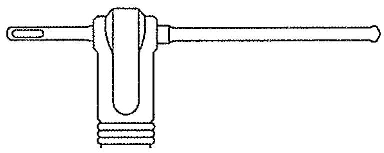


Steel brush

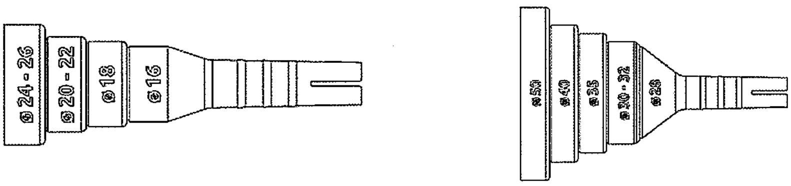




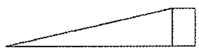
Brush with extension



Hollow drill bit with vacuum cleaner



Piston plugs



Temporary centring wedge

R-KER-II, R-KER-II-S and R-KER-II-W	**Annex B6** of European Technical Assessment ETA-21/0242
Intended use Tools (1)	

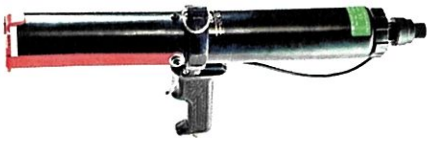
Dispensers	Cartridge or foil capsule size
 Manual gun for coaxial cartridges	380, 400, 410 and 420 ml
 Manual gun for side by side cartridges	345 ml
 Manual gun for foil capsule in cartridge and coaxial cartridges	150, 175, 280, 300 and 310 ml
 Manual gun for foil capsules CFS+	300 to 600 ml
 Cordless dispenser gun for coaxial cartridges	380, 400, 410 and 420 ml
 Cordless dispenser gun for foil capsules	300 to 600 ml
 Pneumatic gun for coaxial cartridges	380, 400, 410 and 420 ml

Table B7: Brush diameter for threaded rod

Threaded rod diameter			M8	M10	M12	M16	M20	M24	M30
d_b	Brush diameter	[mm]	12	14	16	20	26	30	37

Table B8: Standard brush diameter for rod with inner thread

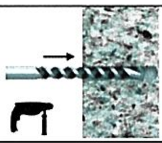
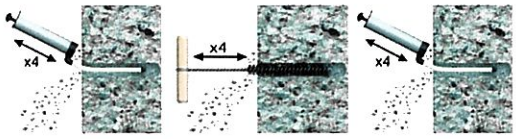
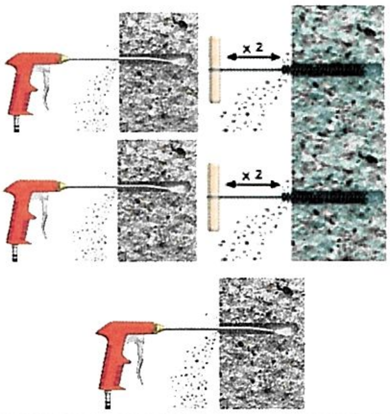
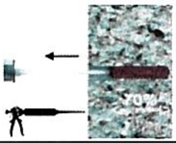
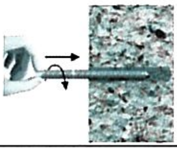
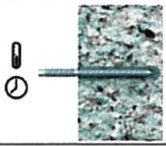
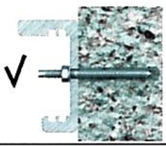
Threaded rod diameter			M6/Ø10	M8/Ø12	M10/Ø16	M12/ Ø16	M16/Ø24
d_b	Brush diameter	[mm]	16	16	22	22	30

Table B9: Brush diameter for rebar

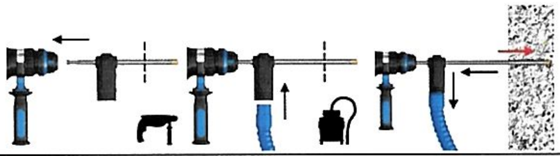
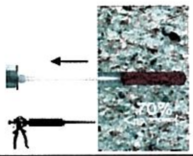
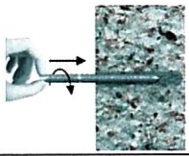
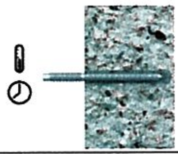
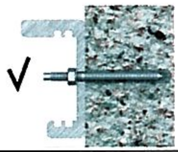
Rebar diameter			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32
d_b	Brush diameter	[mm]	14	16	20	20	24	28	37	42

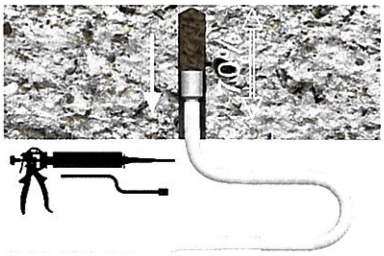
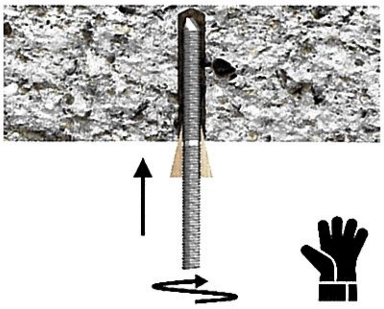
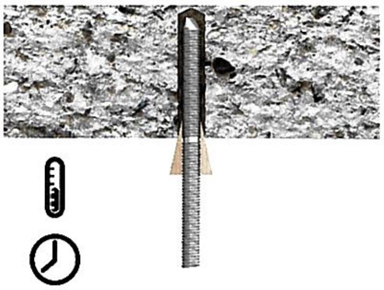
Table B10: Piston plug size

Hole diameter [mm]	16	18	20	22	24	25	26	28	30	32	35	40	50
Piston plug description	Ø16	Ø18	Ø20 to Ø22		Ø24 to Ø26			Ø28	Ø30 to 32		Ø35	Ø40	Ø50

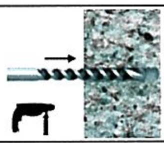
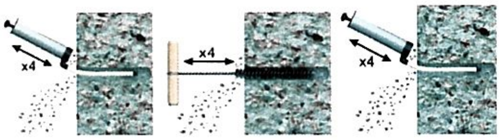
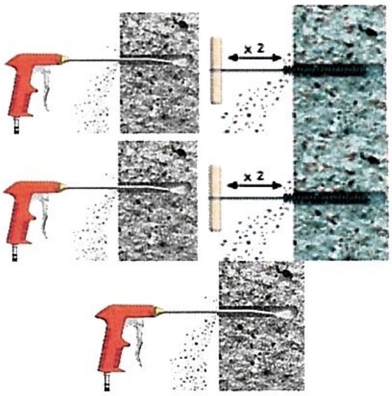
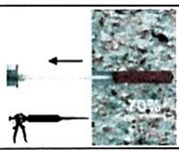
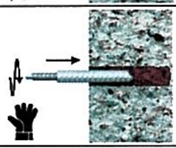
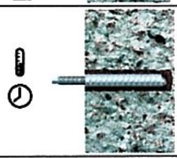
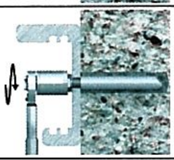
	1. Drill hole to the required diameter and depth using a rotary percussive machine
a.  b. 	2. Hole cleaning. a. Clean the hole with brush and hand pump: - starting from the drill hole bottom blow the hole at least 4 times using the hand pump, - using the specified brush, mechanically brush out the hole at least 4 times, - starting from the drill hole bottom, blow at least 4 times with the hand pump. b. Cleaning hole with compressed air: - starting from the drill hole bottom blow the hole at least twice by compressed air (6 atm), - using the specified brush, mechanically brush out the hole at least twice, - blow the hole at least twice by compressed air (6atm), - brush out the hole at least twice, - blow over the hole at least twice by compressed air (6atm).
	3. Insert cartridge into dispenser and attach nozzle. Dispense to waste until even colour is obtained (min. 10 cm).
	4. Insert the mixing nozzle to the far end of the hole and inject mortar, slowly withdrawing the nozzle as the hole is filled to 2/3 of its depth.
	5. Immediately insert the stud, slowly and with slight twisting motion. Remove any excess mortar around the hole before it sets.
	6. Leave the fixing undisturbed until the curing time elapses.
	7. Attach fixture and tighten the nut to the required installation torque. The applied installation torque cannot exceed $T_{inst,max}$.

R-KER-II, R-KER-II-S and R-KER-II-W	**Annex B9** of European Technical Assessment ETA-21/0242
Intended use Installation instruction – threaded rod – standard cleaning	

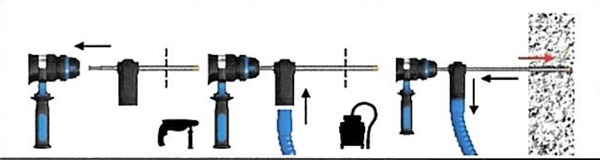
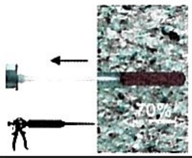
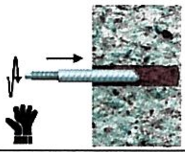
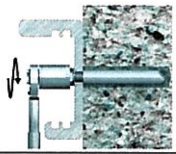
	1. Drill hole to the required diameter and depth using a hollow drill bit with vacuum cleaner.
	2. Insert cartridge into dispenser and attach nozzle. Dispense to waste until even colour is obtained.
	3. Insert the mixing nozzle to the far end of the hole and inject mortar, slowly withdrawing the nozzle as the hole is filled to 2/3 of its depth.
	4. Immediately insert the stud, slowly and with slight twisting motion. Remove any excess mortar around the hole before it sets.
	5. Leave the fixing undisturbed until the curing time elapses.
	6. Attach fixture and tighten the nut to the required installation torque. The applied installation torque cannot exceed $T_{inst,max}$.

	1. Inject from the bottom of the hole. Inject the mortar about 2/3 of the hole depth. For best performance use extension and appropriately sized piston plug assembled on the mixer.
	2. Drive the stud immediately into the hole. Use temporary interlocking element.
	3. Leave the fixing undisturbed until the curing time elapses. To avoid the slipping of the stud during the open time of the product (due to the stud own weight) use a temporary interlocking element.

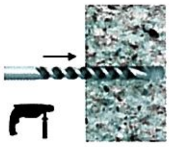
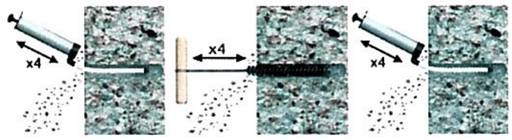
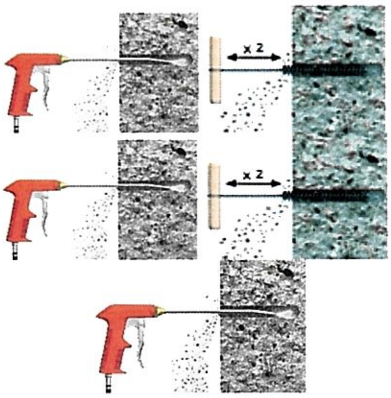
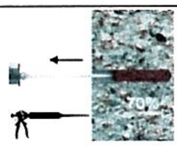
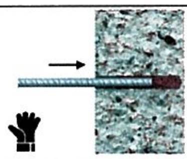
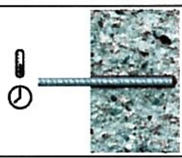
R-KER-II, R-KER-II-S and R-KER-II-W	**Annex B11** of European Technical Assessment ETA-21/0242
Intended use Installation instruction – threaded rod – overhead installation	

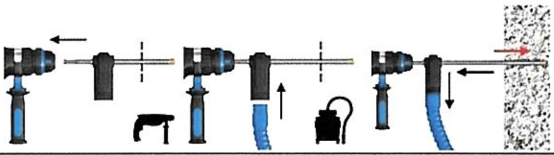
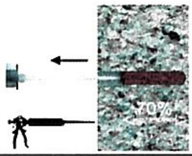
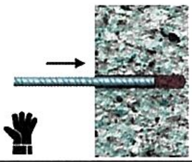
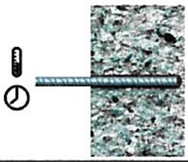
	1. Drill hole to the required diameter and depth using a rotary percussive machine.
a.  b. 	2. Hole cleaning. a. Clean the hole with brush and hand pump: - starting from the drill hole bottom blow the hole at least 4 times using the hand pump, - using the specified brush, mechanically brush out the hole at least 4 times, - starting from the drill hole bottom, blow at least 4 times with the hand pump. b. Cleaning hole with compressed air: - starting from the drill hole bottom blow the hole at least twice by compressed air (6 atm), - using the specified brush, mechanically brush out the hole at least twice, - blow the hole at least twice by compressed air (6 atm), - brush out the hole at least twice, - blow over the hole at least twice by compressed air (6atm).
	3. Insert cartridge into dispenser and attach nozzle. Dispense to waste until even colour is obtained (min. 10 cm).
	4. Insert the mixing nozzle to the far end of the hole and inject mortar, slowly withdrawing the nozzle as the hole is filled to 2/3 of its depth.
	5. Immediately insert the rod with inner thread, slowly and with slight twisting motion. Remove any excess mortar around the hole before it sets.
	6. Leave the fixing undisturbed until the curing time elapses.
	7. Attach fixture and tighten the bolt to the required installation torque. The applied installation torque cannot exceed $T_{inst,max.}$

R-KER-II, R-KER-II-S and R-KER-II-W	**Annex B12** of European Technical Assessment ETA-21/0242
Intended use Installation instruction – anchor rod with inner thread – standard cleaning	

	1. Drill hole to the required diameter and depth using a hollow drill bit with vacuum cleaner.
	2. Insert cartridge into dispenser and attach nozzle. Dispense to waste until even colour is obtained (min. 10 cm).
	3. Insert the mixing nozzle to the far end of the hole and inject mortar, slowly withdrawing the nozzle as the hole is filled to 2/3 of its depth.
	4. Immediately insert the rod with inner thread, slowly and with slight twisting motion. Remove any excess mortar around the hole before it sets.
	5. Leave the fixing undisturbed until the curing time elapses.
	6. Attach fixture and tighten the bolt to the required installation torque. The applied installation torque cannot exceed $T_{inst,max.}$

R-KER-II, R-KER-II-S and R-KER-II-W	**Annex B13** of European Technical Assessment ETA-21/0242
Intended use Installation instruction–anchor rod with inner thread – cleaning with hollow drill bit (special cleaning method)	

	1. Drill hole to the required diameter and depth using a rotary percussive machine.
a.  b. 	2. Hole cleaning. a. Cleaning hole with brush and hand pump: - starting from the drill hole bottom blow the hole at least 4 times using the hand pump, - using the specified brush, mechanically brush out the hole at least 4 times, - starting from the drill hole bottom, blow at least 4 times with the hand pump. b. Cleaning hole with compressed air: - starting from the drill hole bottom blow the hole at least twice by compressed air (6 atm), - using the specified brush, mechanically brush out the hole at least twice, - blow the hole at least twice by compressed air (6 atm), - brush out the hole at least twice, - blow over the hole at least twice by compressed air (6atm).
	3. Insert cartridge into dispenser and attach nozzle. Dispense to waste until even colour is obtained (min. 10 cm).
	4. Insert the mixing nozzle to the far end of the hole and inject mortar, slowly withdrawing the nozzle as the hole is filled to 2/3 of its depth.
	5. Immediately insert the rebar, slowly and with slight twisting motion. Remove any excess mortar around the hole before it sets.
	6. Leave the fixing undisturbed until the curing time elapses.

	1. Drill hole to the required diameter and depth using a hollow drill bit with vacuum cleaner.
	2. Insert cartridge into dispenser and attach nozzle. Dispense to waste until even colour is obtained (min. 10 cm).
	3. Insert the mixing nozzle to the far end of the hole and inject mortar, slowly withdrawing the nozzle as the hole is filled to 2/3 of its depth.
	4. Immediately insert the rebar, slowly and with slight twisting motion. Remove any excess mortar around the hole before it sets.
	5. Leave the fixing undisturbed until the curing time elapses.

R-KER-II, R-KER-II-S and R-KER-II-W	**Annex B15** of European Technical Assessment ETA-21/0242
Intended use Installation instruction – rebar – cleaning with hollow drill bit (special cleaning method)	

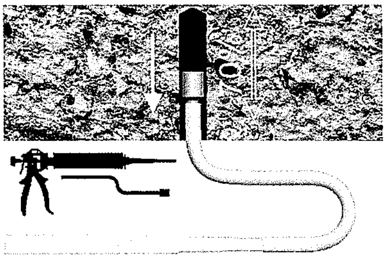
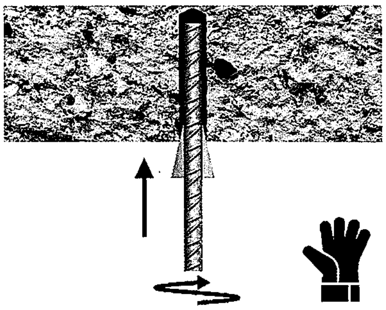
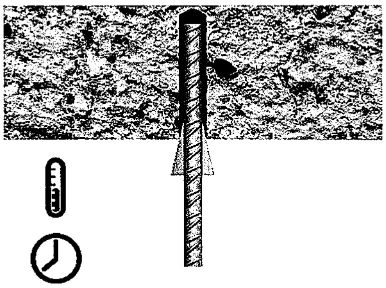
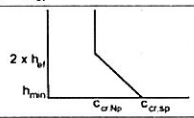
	1. Inject from the bottom of the hole. Inject the mortar about 2/3 of the hole depth. For best performance use extension and appropriately sized piston plug assembled on the mixer.
	2. Drive the rebar immediately into the hole. Use temporary interlocking element.
	3. Leave the fixing undisturbed until the curing time elapses. To avoid the slipping of the rebar during the open time of the product (due to the rebar own weight) use a temporary interlocking element.

Table C1: Characteristic resistance under tension load for threaded rod in uncracked concrete

Size			M8	M10	M12	M16	M20	M24	M30
Steel failure									
Steel failure with threaded rod grade 5.8									
Characteristic resistance	$N_{Rk,s}$	[kN]	18	29	42	78	122	176	280
Partial safety factor [1)]	γ_{Ms}	[-]	1,50						
Steel failure with threaded rod grade 8.8									
Characteristic resistance	$N_{Rk,s}$	[kN]	29	46	67	125	196	282	448
Partial safety factor [1)]	γ_{Ms}	[-]	1,50						
Steel failure with threaded rod grade 10.9									
Characteristic resistance	$N_{Rk,s}$	[kN]	36	58	84	157	245	353	561
Partial safety factor [1)]	γ_{Ms}	[-]	1,40						
Steel failure with threaded rod grade 12.9									
Characteristic resistance	$N_{Rk,s}$	[kN]	43	69	101	188	294	423	673
Partial safety factor [1)]	γ_{Ms}	[-]	1,40						
Steel failure with stainless steel threaded rod A4-70									
Characteristic resistance	$N_{Rk,s}$	[kN]	25	40	59	109	171	247	392
Partial safety factor [1)]	γ_{Ms}	[-]	1,87						
Steel failure with stainless steel threaded rod A4-80									
Characteristic resistance	$N_{Rk,s}$	[kN]	29	46	67	125	196	282	448
Partial safety factor [1)]	γ_{Ms}	[-]	1,60						
Steel failure with high corrosion resistant steel grade 70									
Characteristic resistance	$N_{Rk,s}$	[kN]	25	40	59	109	171	247	392
Partial safety factor [1)]	γ_{Ms}	[-]	1,87						
Steel failure with ultra-high strength steel threaded rod grade 14.8									
Characteristic resistance	$N_{Rk,s}$	[kN]	51	81	118	219	343	494	785
Partial safety factor [1)]	γ_{Ms}	[-]	1,5						
Steel failure with ultra-high strength steel threaded rod grade 15.8									
Characteristic resistance	$N_{Rk,s}$	[kN]	54	87	126	235	367	529	841
Partial safety factor [1)]	γ_{Ms}	[-]	1,5						
Steel failure with ultra-high strength steel threaded rod grade 16.8									
Characteristic resistance	$N_{Rk,s}$	[kN]	58	92	134,9	251	392	564	897
Partial safety factor [1)]	γ_{Ms}	[-]	1,5						
Combined pull-out and concrete cone failure in uncracked concrete C20/25 for a working life of 50 years									
Characteristic bond resistance									
Temperature range I: 24°C / 40°C	$\tau_{Rk,ucr,50}$	[N/mm²]	16,0	15,0	15,0	13,0	10,0	10,0	8,0
Temperature range II: 50°C / 80°C	$\tau_{Rk,ucr,50}$	[N/mm²]	16,0	15,0	15,0	13,0	10,0	10,0	8,0
Temperature range III: 80°C / 120°C	$\tau_{Rk,ucr,50}$	[N/mm²]	8,5	8,0	8,0	7,0	5,5	5,5	4,5
Increasing factor	ψ_c	C30/37	1,04						
		C40/50	1,07						
		C50/60	1,09						
Sustained load factor	Ψ^0_{sus}	24°C / 40°C	0,72						
		50°C / 80°C	0,72						
		80°C / 120°C	0,61						
Combined pull-out and concrete cone failure in uncracked concrete C20/25 for a working life of 100 years									
Characteristic bond resistance									
Temperature range I: 24°C / 40°C	$\tau_{Rk,ucr,100}$	[N/mm²]	15,0	15,0	14,0	13,0	10,0	9,5	8,0
Temperature range II: 50°C / 80°C	$\tau_{Rk,ucr,100}$	[N/mm²]	15,0	15,0	14,0	13,0	10,0	9,5	8,0
Increasing factor	ψ_c	C30/37	1,04						
		C40/50	1,07						
		C50/60	1,09						

Table C1 (continuation)

Size				M8	M10	M12	M16	M20	M24	M30
Concrete cone failure in uncracked concrete										
Factor for uncracked concrete		$k_{ucr,N}$	[-]	11,0						
Edge distance		$c_{ucr,N}$	[mm]	$1{,}5 \cdot h_{ef}$						
Spacing		$s_{ucr,N}$	[mm]	$3{,}0 \cdot h_{ef}$						
Splitting failure										
Edge distance		$c_{cr,sp}$ for h_{min}	[mm]	$2{,}0 \cdot h_{ef}$					$1{,}5 \cdot h_{ef}$	
		$c_{cr,sp}$ for $h_{min} < h$ [2] $< 2 \cdot h_{ef}$ ($c_{cr,sp}$ from linear interpolation)								
		$c_{cr,sp}$ for h [2] $\geq 2 \cdot h_{ef}$		$c_{cr,N}$						
Spacing		$s_{cr,sp}$	[mm]	$2{,}0 \cdot c_{cr,sp}$						
Installation safety factor for combined pull-out, concrete cone and splitting failure										
Installation safety factors for in use category I1	standard cleaning	γ_{inst}	[-]	1,0						
	special cleaning			1,2	1,0					1,2
Installation safety factors for in use category I2	standard cleaning			1,0						
	special cleaning			1,2	1,0					1,2

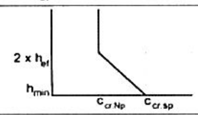
[1] In the absence of other national regulation.
[2] h – concrete member thickness.

R-KER-II, R-KER-II-S and R-KER-II-W	**Annex C2** of European Technical Assessment ETA-21/0242
Characteristic resistance under tension loads for threaded rod in uncracked concrete	

Table C2: Characteristic resistance under tension loads for threaded rod in cracked concrete

Size			M8	M10	M12	M16	M20	M24	M30
Steel failure									
Steel failure with threaded rod grade 5.8									
Characteristic resistance	$N_{Rk,s}$	[kN]	18	29	42	78	122	176	280
Partial safety factor [1)]	γ_{Ms}	[-]	1,50						
Steel failure with threaded rod grade 8.8									
Characteristic resistance	$N_{Rk,s}$	[kN]	29	46	67	125	196	282	448
Partial safety factor [1)]	γ_{Ms}	[-]	1,50						
Steel failure with threaded rod grade 10.9									
Characteristic resistance	$N_{Rk,s}$	[kN]	36	58	84	157	245	353	561
Partial safety factor [1)]	γ_{Ms}	[-]	1,40						
Steel failure with threaded rod grade 12.9									
Characteristic resistance	$N_{Rk,s}$	[kN]	43	69	101	188	294	423	673
Partial safety factor [1)]	γ_{Ms}	[-]	1,40						
Steel failure with stainless steel threaded rod A4-70									
Characteristic resistance	$N_{Rk,s}$	[kN]	25	40	59	109	171	247	392
Partial safety factor [1)]	γ_{Ms}	[-]	1,87						
Steel failure with stainless steel threaded rod A4-80									
Characteristic resistance	$N_{Rk,s}$	[kN]	29	46	67	125	196	282	448
Partial safety factor [1)]	γ_{Ms}	[-]	1,60						
Steel failure with high corrosion resistant steel grade 70									
Characteristic resistance	$N_{Rk,s}$	[kN]	25	40	59	109	171	247	392
Partial safety factor [1)]	γ_{Ms}	[-]	1,87						
Steel failure with ultra-high strength steel threaded rod grade 14.8									
Characteristic resistance	$N_{Rk,s}$	[kN]	51	81	118	219	343	494	785
Partial safety factor [1)]	γ_{Ms}	[-]	1,5						
Steel failure with ultra-high strength steel threaded rod grade 15.8									
Characteristic resistance	$N_{Rk,s}$	[kN]	54	87	126	235	367	529	841
Partial safety factor [1)]	γ_{Ms}	[-]	1,5						
Steel failure with ultra-high strength steel threaded rod grade 16.8									
Characteristic resistance	$N_{Rk,s}$	[kN]	58	92	134,9	251	392	564	897
Partial safety factor [1)]	γ_{Ms}	[-]	1,5						
Combined pull-out and concrete cone failure in cracked concrete C20/25 for a working life of 50 years									
Characteristic bond resistance									
Temperature range I: 24°C / 40°C	$\tau_{Rk,cr,50}$	[N/mm²]	10,0	11,0	11,0	9,5	7,5	7,0	5,0
Temperature range II: 50°C / 80°C	$\tau_{Rk,cr,50}$	[N/mm²]	10,0	11,0	11,0	9,5	7,5	7,0	5,0
Temperature range III: 80°C / 120°C	$\tau_{Rk,cr,50}$	[N/mm²]	5,0	6,0	6,0	5,0	4,0	4,0	3,0
Increasing factor	ψ_c	C30/37	1,04						
		C40/50	1,07						
		C50/60	1,09						
Sustained load factor	ψ^0_{sus}	24°C / 40°C	0,72						
		50°C / 80°C	0,72						
		80°C / 120°C	0,61						
Combined pull-out and concrete cone failure in cracked concrete C20/25 for a working life of 100 years									
Characteristic bond resistance									
Temperature range I: 24°C / 40°C	$\tau_{Rk,ucr,100}$	[N/mm²]	9,5	10,0	10,5	9,5	7,5	7,0	5,0
Temperature range II: 50°C / 80°C	$\tau_{Rk,ucr,100}$	[N/mm²]	9,5	10,0	10,5	9,5	7,5	7,0	5,0
Increasing factor	ψ_c	C30/37	1,04						
		C40/50	1,07						
		C50/60	1,09						

Table C2 (continuation)

Size				M8	M10	M12	M16	M20	M24	M30
Concrete cone failure in cracked concrete										
Factor for cracked concrete		$k_{cr,N}$	[-]	7,7						
Edge distance		$c_{cr,N}$	[mm]	$1,5 \cdot h_{ef}$						
Spacing		$s_{cr,N}$	[mm]	$3,0 \cdot h_{ef}$						
Splitting failure										
Edge distance		$c_{cr,sp}$ for h_{min}	[mm]	$2,0 \cdot h_{ef}$					$1,5 \cdot h_{ef}$	
		$c_{cr,sp}$ for $h_{min} < h$ [2] $< 2 \cdot h_{ef}$ ($c_{cr,sp}$ from linear interpolation)								
		$c_{cr,sp}$ for h [2] $\geq 2 \cdot h_{ef}$		$c_{cr,N}$						
Spacing		$s_{cr,sp}$	[mm]	$2,0 \cdot c_{cr,sp}$						
Installation safety factor for combined pull-out, concrete cone and splitting failure										
Installation safety factors for in use category I1	standard cleaning	γ_{inst}	[-]	1,0						
	special cleaning			1,2	1,0					1,2
Installation safety factors for in use category I2	standard cleaning			1,0						
	special cleaning			1,2	1,0					1,2

[1] In the absence of other national regulation.
[2] h – concrete member thickness.

R-KER-II, R-KER-II-S and R-KER-II-W

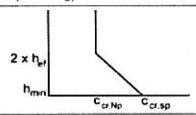
Characteristic resistance under tension loads for threaded rod in cracked concrete

Annex C4
of European Technical Assessment ETA-21/0242

Table C3: Characteristic resistance under tension load for rod with inner thread in uncracked concrete

Size			**M6 /Ø10**	**M8/ Ø12**	**M10/ Ø16**	**M12/ Ø16**	**M16/ Ø24**
Steel failure							
Steel failure with rod with inner thread grade 5.8							
Characteristic resistance	$N_{Rk,s}$	[kN]	10	18	29	42	78
Partial safety factor [1)]	γ_{Ms}	[-]	1,50				
Steel failure with rod with inner thread grade 8.8							
Characteristic resistance	$N_{Rk,s}$	[kN]	16	29	46	67	125
Partial safety factor [1)]	γ_{Ms}	[-]	1,50				
Steel failure with stainless steel rod with inner thread threaded rod A4-70							
Characteristic resistance	$N_{Rk,s}$	[kN]	14	25	40	59	109
Partial safety factor [1)]	γ_{Ms}	[-]	1,87				
Steel failure with stainless steel rod with inner thread A4-80							
Characteristic resistance	$N_{Rk,s}$	[kN]	16	29	46	67	125
Partial safety factor [1)]	γ_{Ms}	[-]	1,60				
Steel failure with high corrosion resistant steel grade 70							
Characteristic resistance	$N_{Rk,s}$	[kN]	14	25	40	59	109
Partial safety factor [1)]	γ_{Ms}	[-]	1,87				
Combined pull-out and concrete cone failure in uncracked concrete C20/25 for a working life of 50 years							
Temperature range I: 24°C / 40°C	$\tau_{Rk,ucr,50}$	[N/mm²]	11,0	14,0	11,0	11,0	8,0
Temperature range II: 50°C / 80°C	$\tau_{Rk,ucr,50}$	[N/mm²]	11,0	14,0	11,0	11,0	8,0
Temperature range III: 80°C / 120°C	$\tau_{Rk,ucr,50}$	[N/mm²]	6,0	7,0	6,0	6,0	4,0
Increasing factor	ψ_c	C30/37	1,04				1,00
		C40/50	1,07				1,00
		C50/60	1,09				1,00
Sustained load factor	ψ^0_{sus}	24°C/40°C	0,72				
		50°C/80°C	0,72				
		80°C / 120°C	0,61				
Combined pull-out and concrete cone failure in uncracked concrete C20/25 for a working life of 100 years							
Temperature range I: 24°C / 40°C	$\tau_{Rk,ucr,100}$	[N/mm²]	10,0	13,0	10,0	11,0	8,0
Temperature range II: 50°C / 80°C	$\tau_{Rk,ucr,100}$	[N/mm²]	10,0	13,0	10,0	11,0	8,0
Increasing factor	ψ_c	C30/37	1,04				1,00
		C40/50	1,07				1,00
		C50/60	1,09				1,00

Table C3: (continuation)

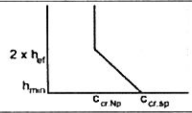
Resistance to concrete cone failure in uncracked concrete					
Factor for ucracked concrete		$k_{ucr,N}$	[-]	11,0	
Edge distance		$c_{ucr,N}$	[mm]	$1,5 \cdot h_{ef}$	
Spacing		$s_{ucr,N}$	[mm]	$3,0 \cdot h_{ef}$	
Splitting failure					
Edge distance		$c_{cr,sp}$ for h_{min}	[mm]	$2,0 \cdot h_{ef}$	$1,5 \cdot h_{ef}$
		$c_{cr,sp}$ for $h_{min} < h$ [2] $< 2 \cdot h_{ef}$ ($c_{cr,sp}$ from linear interpolation)			
		$c_{cr,sp}$ for h [2] $\geq 2 \cdot h_{ef}$		$c_{cr,N}$	
Spacing		$s_{cr,sp}$	[mm]	$2,0 \cdot c_{cr,sp}$	
Installation safety factor for combined pull-out, concrete cone and splitting failure					
Installation safety factors for use category I1[1]	standard cleaning	γ_{inst}	[-]	1,0	
	special cleaning			1,0	
Installation safety factors for use category I2[1]	standard cleaning			1,0	
	special cleaning			1,0	

[1] In the absence of other national regulation.
[2] h – concrete member thickness.

Table C4: Characteristic resistance under tension loads for rod with inner thread in cracked concrete

Size			M6 /Ø10	M8/ Ø12	M10/ Ø16	M12/ Ø16	M16/ Ø24
Steel failure							
Steel failure with rod with inner thread grade 5.8							
Characteristic resistance	$N_{Rk,s}$	[kN]	10	18	29	42	78
Partial safety factor [1)]	γ_{Ms}	[-]	1,50				
Steel failure with rod with inner thread grade 8.8							
Characteristic resistance	$N_{Rk,s}$	[kN]	16	29	46	67	125
Partial safety factor [1)]	γ_{Ms}	[-]	1,50				
Steel failure with stainless steel rod with inner thread A4-70							
Characteristic resistance	$N_{Rk,s}$	[kN]	14	25	40	59	109
Partial safety factor [1)]	γ_{Ms}	[-]	1,87				
Steel failure with stainless steel rod with inner thread rod A4-80							
Characteristic resistance	$N_{Rk,s}$	[kN]	16	29	46	67	125
Partial safety factor [1)]	γ_{Ms}	[-]	1,60				
Steel failure with high corrosion resistant steel grade 70							
Characteristic resistance	$N_{Rk,s}$	[kN]	14	25	40	59	109
Partial safety factor [1)]	γ_{Ms}	[-]	1,87				
Combined pull-out and concrete cone failure in cracked concrete C20/25 for a working life of 50 years							
Temperature range I: 24°C / 40°C	$\tau_{Rk,cr,50}$	[N/mm²]	10,0	10,0	9,5	9,0	4,0
Temperature range II: 50°C / 80°C	$\tau_{Rk,cr,50}$	[N/mm²]	10,0	10,0	9,5	9,0	4,0
Temperature range III: 80°C / 120°C	$\tau_{Rk,cr,50}$	[N/mm²]	5,0	6,0	5,0	5,0	2,0
Increasing factor	ψ_c	C30/37	1,04				1,00
		C40/50	1,07				1,00
		C50/60	1,09				1,00
Sustained load factor	ψ^0_{sus}	24°C/40°C	0,72				
		50°C/80°C	0,72				
		80°C / 120°C	0,61				
Combined pull-out and concrete cone failure in cracked concrete C20/25 for a working life of 100 years							
Temperature range I: 24°C / 40°C	$\tau_{Rk,cr,100}$	[N/mm²]	7,0	9,5	9,0	8,5	4,0
Temperature range II: 50°C / 80°C	$\tau_{Rk,cr,100}$	[N/mm²]	7,0	9,5	9,0	8,5	4,0
Increasing factor	ψ_c	C30/37	1,04				1,00
		C40/50	1,07				1,00
		C50/60	1,09				1,00

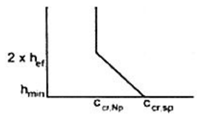
Table C4: (continuation)

Cone failure in cracked concrete					
Factor for cracked concrete		$k_{cr,N}$	[-]	7,7	
Edge distance		$c_{cr,N}$	[mm]	$1,5 \cdot h_{ef}$	
Spacing		$s_{cr,N}$	[mm]	$3,0 \cdot h_{ef}$	
Splitting failure					
Edge distance	$c_{cr,sp}$ for h_{min}		[mm]	$2,0 \cdot h_{ef}$	$1,5 \cdot h_{ef}$
	$c_{cr,sp}$ for $h_{min} < h$ [2] $< 2 \cdot h_{ef}$ ($c_{cr,sp}$ from linear interpolation)				
	$c_{cr,sp}$ for h [2] $\geq 2 \cdot h_{ef}$			$c_{cr,N}$	
Spacing	$s_{cr,sp}$		[mm]	$2,0 \cdot c_{cr,sp}$	
Installation safety factor for combined pull-out, concrete cone and splitting failure					
Installation safety factors for use category I1	standard cleaning	γ_{inst}	[-]	1,0	
	special cleaning			1,0	
Installation safety factors for use category I2	standard cleaning			1,0	
	special cleaning			1,0	

[1] In the absence of other national regulation.
[2] h – concrete member thickness.

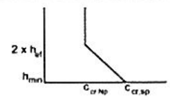
R-KER-II, R-KER-II-S and R-KER-II-W	**Annex C6** of European Technical Assessment ETA-21/0242
Characteristic resistance under tension loads for rod with inner thread in cracked concrete	

Table C5: Characteristic resistance under tension load for rebar in uncracked concrete

Size			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32
Steel failure with rebar										
Characteristic resistance	$N_{Rk,s}$	[kN]	A_s [3)] · f_{uk} [4)]							
Partial safety factor [1)]	γ_{Ms}	[-]	1,40							
Combined pull-out and concrete cone failure in uncracked concrete C20/25 for a working life of 50 years										
Temperature range I: 24°C / 40°C	$\tau_{Rk,ucr,50}$	[N/mm²]	13,0	14,0	14,0	13,0	13,0	10,0	9,0	7,5
Temperature range II: 50°C / 80°C	$\tau_{Rk,ucr,50}$	[N/mm²]	13,0	14,0	14,0	13,0	13,0	10,0	9,0	7,5
Temperature range III: 80°C / 120°C	$\tau_{Rk,ucr,50}$	[N/mm²]	7,0	7,0	7,0	7,0	7,0	5,5	5,0	4,0
Increasing factor	ψ_c	C30/37	1,04							
		C40/50	1,07							
		C50/60	1,09							
Sustained load factor	ψ^0_{sus}	24°C/40°C	0,72							
		50°C/80°C	0,72							
		80°C / 120°C	0,61							
Combined pull-out and concrete cone failure in uncracked concrete C20/25 for a working life of 100 years										
Temperature range I: 24°C / 40°C	$\tau_{Rk,ucr,100}$	[N/mm²]	12,0	14,0	14,0	12,0	12,0	10,0	8,5	7,5
Temperature range II: 50°C / 80°C	$\tau_{Rk,ucr,100}$	[N/mm²]	12,0	14,0	14,0	12,0	12,0	10,0	8,5	7,5
Increasing factor	ψ_c	C30/37	1,04							
		C40/50	1,07							
		C50/60	1,09							
Concrete cone failure in uncracked concrete										
Factor for non-cracked concrete	$k_{ucr,N}$	[-]	11,0							
Edge distance	$c_{ucr,N}$	[mm]	$1{,}5 \cdot h_{ef}$							
Spacing	$s_{ucr,N}$	[mm]	$3{,}0 \cdot h_{ef}$							
Splitting failure										
Edge distance	$c_{cr,sp}$ for h_{min}	[mm]	$2{,}0 \cdot h_{ef}$						$1{,}5 \cdot h_{ef}$	
	$c_{cr,sp}$ for $h_{min} < h$ [2)] $< 2 \cdot h_{ef}$ ($c_{cr,sp}$ from linear interpolation)	[mm]								
	$c_{cr,sp}$ for h [2)] $\geq 2 \cdot h_{ef}$	[mm]	$c_{cr,N}$							
Spacing	$s_{cr,sp}$	[mm]	$2{,}0 \cdot c_{cr,sp}$							
Installation safety factor for combined pull-out, concrete cone and splitting failure										
Installation safety factors for use category I1 – standard cleaning	γ_{inst}	[-]	1,0							
Installation safety factors for use category I1 – special cleaning	γ_{inst}	[-]	1,2	1,0						1,2
Installation safety factors for use category I2 – standard cleaning	γ_{inst}	[-]	1,2							
Installation safety factors for use category I2 – special cleaning	γ_{inst}	[-]	1,2	1,0						1,2

1) In the absence of other national regulation.
2) h – concrete member thickness.
3) Stressed cross section of the steel.
4) Acc. to EN 1992-1-1.

Table C6: Characteristic resistance under tension loads for rebar in cracked concrete

Size			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32
Steel failure with rebar										
Characteristic resistance	$N_{Rk,s}$	[kN]	A_s [3] · f_{uk} [4]							
Partial safety factor [1]	γ_{Ms}	[-]	1,40							
Combined pull-out and concrete cone failure in cracked concrete C20/25 for a working life of 50 years										
Temperature range I: 24°C / 40°C	$\tau_{Rk,cr,50}$	[N/mm²]	8	9	10	10	8,5	7,5	6	3,5
Temperature range II: 50°C / 80°C	$\tau_{Rk,cr,50}$	[N/mm²]	8	9	10	10	8,5	7,5	6	3,5
Temperature range III: 80°C / 120°C	$\tau_{Rk,cr,50}$	[N/mm²]	4,5	5	5	5	4,5	4	3	2
Increasing factor	ψ_c	C30/37	1,04							
		C40/50	1,07							
		C50/60	1,09							
Sustained load factor	ψ^0_{sus}	24°C/40°C	0,72							
		50°C/80°C	0,72							
		80°C / 120°C	0,61							
Combined pull-out and concrete cone failure in non-cracked concrete C20/25 for a working life of 100 years										
Temperature range I: 24°C / 40°C	$\tau_{Rk,cr,100}$	[N/mm²]	7,5	9	10	10	8,5	7,5	6	3,5
Temperature range II: 50°C / 80°C	$\tau_{Rk,cr,100}$	[N/mm²]	7,5	9	10	10	8,5	7,5	6	3,5
Increasing factor	ψ_c	C30/37	1,04							
		C40/50	1,07							
		C50/60	1,09							
Concrete cone failure in cracked concrete										
Factor for racked concrete	$k_{cr,N}$	[-]	7,7							
Edge distance	$c_{cr,N}$	[mm]	1,5 · h_{ef}							
Spacing	$s_{cr,N}$	[mm]	3,0 · h_{ef}							
Splitting failure										
Edge distance	$c_{cr,sp}$ for h_{min}	[mm]	2,0 · h_{ef}						1,5 · h_{ef}	
	$c_{cr,sp}$ for $h_{min} < h$ [2] $< 2 \cdot h_{ef}$ ($c_{cr,sp}$ from linear interpolation)									
	$c_{cr,sp}$ for h [2] $\geq 2 \cdot h_{ef}$		$c_{cr,N}$							
Spacing	$s_{cr,sp}$	[mm]	2,0 · $c_{cr,sp}$							
Installation safety factor for combined pull-out, concrete cone and splitting failure										
Installation safety factors for use category I1 [1]	standard cleaning	γ_{inst} [-]	1,0							
	special cleaning		1,2	1,0						1,2
Installation safety factors for use category I2 [1]	standard cleaning		1,2							
	special cleaning		1,2	1,0						1,2

[1] In the absence of other national regulation.
[2] h – concrete member thickness.
[3] Stressed cross section of the steel.
[4] Acc. to EN 1992-1-1.

Table C7: Characteristic resistance under shear loads for threaded rod – steel failure without lever arm

Size			M8	M10	M12	M16	M20	M24	M30
Steel failure with threaded rod grade 5.8									
Characteristic resistance	$V_{Rk,s}$	[kN]	9	14	21	39	61	88	140
Factor considering ductility	k_7	[-]	0,8						
Partial safety factor [1)]	γ_{Ms}	[-]	1,25						
Steel failure with threaded rod grade 8.8									
Characteristic resistance	$V_{Rk,s}$	[kN]	15	23	34	63	98	141	224
Factor considering ductility	k_7	[-]	0,8						
Partial safety factor [1)]	γ_{Ms}	[-]	1,25						
Steel failure with threaded rod grade 10.9									
Characteristic resistance	$V_{Rk,s}$	[kN]	18	29	42	78	122	176	280
Factor considering ductility	k_7	[-]	0,8						
Partial safety factor [1)]	γ_{Ms}	[-]	1,50						
Steel failure with threaded rod grade 12.9									
Characteristic resistance	$V_{Rk,s}$	[kN]	22	35	51	94	147	212	336
Factor considering ductility	k_7	[-]	0,8						
Partial safety factor [1)]	γ_{Ms}	[-]	1,50						
Steel failure with stainless steel threaded rod A4-70									
Characteristic resistance	$V_{Rk,s}$	[kN]	13	20	29	55	86	124	196
Factor considering ductility	k_7	[-]	0,8						
Partial safety factor [1)]	γ_{Ms}	[-]	1,56						
Steel failure with stainless steel threaded rod A4-80									
Characteristic resistance	$V_{Rk,s}$	[kN]	15	23	34	63	98	141	224
Factor considering ductility	k_7	[-]	0,8						
Partial safety factor [1)]	γ_{Ms}	[-]	1,33						
Steel failure with high corrosion stainless steel grade 70									
Characteristic resistance	$V_{Rk,s}$	[kN]	13	20	29	55	86	124	196
Factor considering ductility	k_7	[-]	0,8						
Partial safety factor [1)]	γ_{Ms}	[-]	1,56						
Steel failure with ultra-high strength steel threaded rod grade 14.8									
Characteristic resistance	$V_{Rk,s}$	[kN]	25	40	59	109	171	247	392
Factor considering ductility	k_7		0,8						
Partial safety factor [1)]	γ_{Ms}	[-]	1,50						
Steel failure with ultra-high strength steel threaded rod grade 15.8									
Characteristic resistance	$V_{Rk,s}$	[kN]	27	43	63	117	183	264	420
Factor considering ductility	k_7	[-]	0,8						
Partial safety factor [1)]	γ_{Ms}	[-]	1,50						
Steel failure with ultra-high strength steel threaded rod grade 16.8									
Characteristic resistance	$V_{Rk,s}$	[kN]	29	46	67	125	196	282	448
Factor considering ductility	k_7	[-]	0,8						
Partial safety factor [1)]	γ_{Ms}	[-]	1,50						

[1)] In the absence of other national regulation.

Table C8: Characteristic resistance under shear loads for threaded rod – steel failure with lever arm

Size			M8	M10	M12	M16	M20	M24	M30
Steel failure with threaded rod grade 5.8									
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	19	37	65	166	324	561	1124
Partial safety factor [1]	γ_{Ms}	[-]	1,25						
Steel failure with threaded rod grade 8.8									
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	30	60	105	266	519	898	1799
Partial safety factor [1]	γ_{Ms}	[-]	1,25						
Steel failure with threaded rod grade 10.9									
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	37	75	131	333	649	1123	2249
Partial safety factor [1]	γ_{Ms}	[-]	1,50						
Steel failure with threaded rod grade 12.9									
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	45	90	157	400	779	1347	2698
Partial safety factor [1]	γ_{Ms}	[-]	1,50						
Steel failure with stainless steel threaded rod A4-70									
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	26	52	92	233	454	786	1574
Partial safety factor [1]	γ_{Ms}	[-]	1,56						
Steel failure with stainless steel threaded rod A4-80									
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	30	60	105	266	519	898	1799
Partial safety factor [1]	γ_{Ms}	[-]	1,33						
Steel failure with high corrosion resistant steel grade 70									
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	26	52	92	233	454	786	1574
Partial safety factor [1]	γ_{Ms}	[-]	1,56						
Steel failure with ultra-high strength steel threaded rod grade 14.8									
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	52	104	183	466	908	1571	3148
Partial safety factor [1]	γ_{Ms}	[-]	1,50						
Steel failure with ultra-high strength steel threaded rod grade 15.8									
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	56	112	196	499	973	1683	3373
Partial safety factor [1]	γ_{Ms}	[-]	1,50						
Steel failure with ultra-high strength steel threaded rod grade 16.8									
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	59	119	209	532	1038	1796	3598
Partial safety factor [1]	γ_{Ms}	[-]	1,50						

[1] In the absence of other national regulation.

Table C9: Characteristic resistance under shear loads – pry out and concrete edge failure for threaded rod

Size			M8	M10	M12	M16	M20	M24	M30
Pry out failure									
Pry out factor	k_8	[-]	2						
Concrete edge failure									
Outside diameter of anchor	d_{nom}	[mm]	8	10	12	16	20	24	30
Effective length of anchor under shear loading	l_f	[mm]	$l_f = h_{ef}$ and $\leq 12\ d_{nom}$						$l_f = h_{ef}$ and $\leq$ max $(8 \cdot d_{nom};$ 300 mm)

R-KER-II, R-KER-II-S and R-KER-II-W

Characteristic resistance under shear loads for threaded rod
in cracked and non-cracked concrete

Annex C10

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Table C10: Characteristic resistance under shear loads for rod with inner thread – steel failure without lever arm

Size			M6 /Ø10	M8/ Ø12	M10/ Ø16	M12/ Ø16	M16/ Ø24
Steel failure with rod with inner thread grade 5.8							
Characteristic resistance	$V_{Rk,s}$	[kN]	5,0	9,2	14,5	21,1	39,3
Factor considering ductility	k_7	[-]			0,8		
Partial safety factor [1)]	γ_{Ms}	[-]			1,25		
Steel failure with rod with inner thread grade 8.8							
Characteristic resistance	$V_{Rk,s}$	[kN]	8,0	14,6	23,2	33,7	62,8
Factor considering ductility	k_7	[-]	0,8				
Partial safety factor [1)]	γ_{Ms}	[-]			1,25		
Steel failure with stainless steel for rod with inner thread A4-70							
Characteristic resistance	$V_{Rk,s}$	[kN]	7,0	12,8	20,3	29,5	55,0
Factor considering ductility	k_7	[-]			0,8		
Partial safety factor [1)]	γ_{Ms}	[-]			1,56		
Steel failure with stainless steel for rod with inner thread A4-80							
Characteristic resistance	$V_{Rk,s}$	[kN]	8,0	14,6	23,2	33,7	62,8
Factor considering ductility	k_7	[-]			0,8		
Partial safety factor [1)]	γ_{Ms}	[-]			1,33		
Steel failure with high corrosion stainless steel grade 70							
Characteristic resistance	$V_{Rk,s}$	[kN]	7,0	12,8	20,3	29,5	55,0
Factor considering ductility	k_7	[-]			0,8		
Partial safety factor [1)]	γ_{Ms}	[-]			1,56		

[1)] In the absence of other national regulation.

Table C11: Characteristic resistance under shear loads for rod with inner thread - steel failure with lever arm

Size			M6 /Ø10	M8/ Ø12	M10/ Ø16	M12/ Ø16	M16/ Ø24
Steel failure with rod with inner thread grade 5.8							
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	7,6	18,7	37,4	65,5	166,5
Partial safety factor [1)]	γ_{Ms}	[-]			1,25		
Steel failure with rod with inner thread grade 8.8							
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	12,2	30,0	59,8	104,8	266,4
Partial safety factor [1)]	γ_{Ms}	[-]			1,25		
Steel failure with stainless steel for rod with inner thread A4-70							
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	10,7	26,2	52,3	91,7	233,1
Partial safety factor [1)]	γ_{Ms}	[-]			1,56		
Steel failure with stainless steel for rod with inner thread A4-80							
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	12,2	30,0	59,8	104,8	266,4
Partial safety factor [1)]	γ_{Ms}	[-]			1,33		
Steel failure with high corrosion resistant steel grade 70							
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	10,7	26,2	52,3	91,7	233,1
Partial safety factor [1)]	γ_{Ms}	[-]			1,56		

[1)] In the absence of other national regulation.

Table C12: Characteristic resistance under shear loads – pry out and concrete edge failure for rod with inner thread

Size			M6 /Ø10	M8/ Ø12	M10/ Ø16	M12/ Ø16	M16/ Ø24
Pry out failure							
Factor	k_8	[-]			2		
Concrete edge failure							
Outside diameter of anchor	d_{nom}	[mm]	10	12	16	16	24
Effective length of anchor under shear loading	l_f	[mm]			$l_f = h_{ef}$ and $\leq 12\ d_{nom}$		

Table C13: Characteristic resistance under shear loads for rebar – steel failure without lever arm

Size			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32
Steel failure with rebar										
Characteristic resistance	$V_{Rk,s}$	[kN]	$0,5 \cdot A_s{}^{2)} \cdot f_{uk}{}^{3)}$							
Factor considering ductility	k_7	[-]	0,8							
Partial safety factor [1)]	γ_{Ms}	[-]	1,5							

[1)] In the absence of other national regulation.
[2)] Stressed cross section of the steel element.
[3)] Acc. to EN 1992-1-1.

Table C14: Characteristic resistance under shear loads for rebar – steel failure with lever arm

Size			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32
Steel failure with rebar										
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	$1,2 \cdot W_{el}{}^{2)} \cdot f_{uk}{}^{3)}$							
Partial safety factor [1)]	γ_{Ms}	[-]	1,5							

[1)] In the absence of other national regulation.
[2)] Elastic section modulus calculated from the stressed cross section of steel element.
[3)] Acc. to EN 1992-1-1.

Table C15: Characteristic resistance under shear loads – pry out and concrete edge failure for rebar

Size			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32
Pry out failure										
Factor	k_8	[-]	2							
Concrete edge failure										
Outside diameter of anchor	d_{nom}	[mm]	8	10	12	14	16	20	25	32
Effective length of anchor under shear loading	l_f	[mm]	$l_f = h_{ef}$ and $\leq 12\ d_{nom}$							$l_f = h_{ef}$ and $\leq$ max $(8 \cdot d_{nom};$ 300 mm)

Table C16: Displacement under tension loads – threaded rod

Size			M8	M10	M12	M16	M20	M24	M30
Characteristic displacement in uncracked concrete C20/25 to C50/60 under tension loads									
Displacement [1]	δ_{N0}	[mm]	0,3	0,4	0,4	0,5	0,5	0,6	0,7
	$\delta_{N\infty}$	[mm]	0,6	0,6	0,6	0,6	0,6	0,6	0,6
Characteristic displacement in cracked concrete C20/25 to C50/60 under tension loads									
Displacement [1]	δ_{N0}	[mm]	0,3	0,4	0,4	0,5	0,5	0,6	0,6
	$\delta_{N\infty}$	[mm]	2	2	2	2	2	2	2

[1] These values are suitable for each temperature range and categories specified in Annex B1.
Calculation of the displacement: $\delta_{N0} = \delta_{N0\text{-factor}} \cdot N$; $\delta_{N} = \delta_{N\infty\text{-factor}} \cdot N$; (N – applied tension load)

Table C17: Displacement under shear loads – threaded rod

Size			M8	M10	M12	M16	M20	M24	M30
Characteristic displacement in cracked and uncracked concrete C20/25 to C50/60 under shear loads									
Displacement [1]	δ_{V0}	[mm]	2,5	2,5	2,5	2,5	2,5	2,5	2,5
	$\delta_{V\infty}$	[mm]	3,7	3,7	3,7	3,7	3,7	3,7	3,7

[1] These values are suitable for each temperature range and categories specified in Annex B1.
Calculation of the displacement: $\delta_{V0} = \delta_{V0\text{-factor}} \cdot V$; $\delta_{V} = \delta_{V\infty\text{-factor}} \cdot V$; (V – applied shear load)

Table C18: Displacement under tension loads – rod with inner thread

Size			M6/ Ø10	M8/ Ø12	M10/Ø 16	M12/Ø 16	M16/Ø 24
Characteristic displacement in uncracked concrete C20/25 to C50/60 under tension loads							
Displacement [1]	δ_{N0}	[mm]	0,2	0,3	0,3	0,4	0,4
	$\delta_{N\infty}$	[mm]	0,6	0,6	0,6	0,6	0,6
Characteristic displacement in cracked concrete C20/25 to C50/60 under tension loads							
Displacement [1]	δ_{N0}	[mm]	0,3	0,4	0,4	0,5	0,3
	$\delta_{N\infty}$	[mm]	2	2	2	2	2

[1] These values are suitable for each temperature range and categories specified in Annex B1.
Calculation of the displacement: $\delta_{N0} = \delta_{N0\text{-factor}} \cdot N$; $\delta_{N} = \delta_{N\infty\text{-factor}} \cdot N$; (N – applied tension load)

Table C19: Displacement under shear loads – rod with inner thread

Size			M6/ Ø10	M8/ Ø12	M10/ Ø16	M12/ Ø16	M16/ Ø24
Characteristic displacement in cracked and uncracked concrete C20/25 to C50/60 under shear loads							
Displacement [1]	δ_{V0}	[mm]	2,5	2,5	2,5	2,5	2,5
	$\delta_{V\infty}$	[mm]	3,7	3,7	3,7	3,7	3,7

[1] These values are suitable for each temperature range and categories specified in Annex B1.
Calculation of the displacement: $\delta_{V0} = \delta_{V0\text{-factor}} \cdot V$; $\delta_{V} = \delta_{V\infty\text{-factor}} \cdot V$; (V – applied shear load)

Table C20: Displacement under tension loads – rebar

Size			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32
Characteristic displacement in uncracked concrete C20/25 to C50/60 under tension loads										
Displacement [1]	δ_{N0}	[mm]	0,3	0,3	0,4	0,4	0,5	0,6	0,6	0,8
	$\delta_{N\infty}$	[mm]	0,6	0,6	0,6	0,6	0,6	0,6	0,6	0,6
Characteristic displacement in cracked concrete C20/25 to C50/60 under tension loads										
Displacement [1]	δ_{N0}	[mm]	0,3	0,3	0,3	0,4	0,5	0,6	0,6	0,7
	$\delta_{N\infty}$	[mm]	2	2	2	2	2	2	2	2

[1] These values are suitable for each temperature range and categories specified in Annex B1.
Calculation of the displacement: $\delta_{N0} = \delta_{N0\text{-factor}} \cdot N$; $\delta_N = \delta_{N\infty\text{-factor}} \cdot N$; (N – applied tension load)

Table C21: Displacement under shear loads – rebar

Size			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32
Characteristic displacement in cracked and uncracked concrete C20/25 to C50/60 under shear loads										
Displacement [1]	δ_{V0}	[mm]	2,5	2,5	2,5	2,5	2,5	2,5	2,5	2,5
	$\delta_{V\infty}$	[mm]	3,7	3,7	3,7	3,7	3,7	3,7	3,7	3,7

[1] These values are suitable for each temperature range and categories specified in Annex B1.
Calculation of the displacement: $\delta_{V0} = \delta_{V0\text{-factor}} \cdot V$; $\delta_V = \delta_{V\infty\text{-factor}} \cdot V$; (V – applied shear load)

Table C22: Characteristic resistance under tension load for threaded rod for seismic performance category C1

Size			M8	M10	M12	M16	M20	M24	M30
Steel failure									
Steel failure with threaded rod grade 5.8									
Characteristic resistance	$N_{Rk,s,seis}$	[kN]	18	29	42	78	122	176	280
Partial safety factor [1]	$\gamma_{Ms,seis}$	[-]	1,50						
Steel failure with threaded rod grade 8.8									
Characteristic resistance	$N_{Rk,s,seis}$	[kN]	29	46	67	125	196	282	448
Partial safety factor [1]	$\gamma_{Ms,seis}$	[-]	1,50						
Steel failure with stainless steel threaded rod A4-70									
Characteristic resistance	$N_{Rk,s,seis}$	[kN]	25	40	59	109	171	247	392
Partial safety factor [1]	$\gamma_{Ms,seis}$	[-]	1,87						
Steel failure with stainless steel threaded rod A4-80									
Characteristic resistance	$N_{Rk,s,seis}$	[kN]	29	46	67	125	196	282	448
Partial safety factor [1]	$\gamma_{Ms,seis}$	[-]	1,60						
Steel failure with high corrosion resistant steel grade 70									
Characteristic resistance	$N_{Rk,s,seis}$	[kN]	25	40	59	109	171	247	392
Partial safety factor [1]	$\gamma_{Ms,seis}$	[-]	1,87						
Combined pull-out and concrete cone failure in uncracked concrete C20/25 for a working life of 50 years									
Characteristic bond resistance									
Temperature range I: 24°C / 40°C	$\tau_{Rk,ucr,seis,50}$	[N/mm²]	8,0	10,0	10,0	9,5	7,5	7,0	4,0
Temperature range II: 50°C / 80°C	$\tau_{Rk,ucr,seis,50}$	[N/mm²]	8,0	10,0	10,0	9,5	7,5	7,0	4,0
Temperature range II: 80°C / 120°C	$\tau_{Rk,ucr,seis,50}$	[N/mm²]	4,5	5,0	6,0	5,0	4,0	4,0	2,0
Combined pull-out and concrete cone failure in uncracked concrete C20/25 for a working life of 100 years									
Characteristic bond resistance									
Temperature range I: 24°C / 40°C	$\tau_{Rk,ucr,seis,100}$	[N/mm²]	8,0	9,0	10,0	9,5	7,5	7,0	4,0
Temperature range II: 50°C / 80°C	$\tau_{Rk,ucr,seis,100}$	[N/mm²]	8,0	9,0	10,0	9,5	7,5	7,0	4,0

Table C23: Characteristic resistance under tension load for rebar for seismic performance category C1

Size			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32
Steel failure with rebar										
Characteristic resistance	$N_{Rk,s,seis}$	[kN]	A_s[2] · f_{uk}[3]							
Partial safety factor [1]	$\gamma_{Ms,seis}$	[-]	1,40							
Combined pull-out and concrete cone failure in uncracked concrete C20/25 for a working life of 50 years										
Characteristic bond resistance										
Temperature range I: 24°C / 40°C	$\tau_{Rk,ucr,seis,50}$	[N/mm²]	7,0	8,5	10,0	10,0	8,5	7,5	6,0	3,5
Temperature range II: 50°C / 80°C	$\tau_{Rk,ucr,seis,50}$	[N/mm²]	7,0	8,5	10,0	10,0	8,5	7,5	6,0	3,5
Temperature range II: 80°C / 120°C	$\tau_{Rk,ucr,seis,50}$	[N/mm²]	4,0	4,5	5,0	5,0	4,5	4,0	3,0	1,5
Combined pull-out and concrete cone failure in uncracked concrete C20/25 for a working life of 100 years										
Characteristic bond resistance										
Temperature range I: 24°C / 40°C	$\tau_{Rk,ucr,seis,100}$	[N/mm²]	6,0	8,5	10,0	10,0	8,5	7,5	6,0	3,5
Temperature range II: 50°C / 80°C	$\tau_{Rk,ucr,seis,100}$	[N/mm²]	6,0	8,5	10,0	10,0	8,5	7,5	6,0	3,5

[1] In the absence of other national regulation.
[2] Stressed cross section of the steel element.
[3] Acc. to EN 1992-1-1.

Table C24: Characteristic resistance under shear loads for threaded rod for seismic performance category C1 - steel failure without lever arm

Size			M8	M10	M12	M16	M20	M24	M30
Steel failure with threaded rod grade 5.8									
Characteristic resistance	$V_{Rk,s,seis}$	[kN]	6,3	10,1	14,7	27,3	42,7	61,6	98,0
Partial safety factor [1]	$\gamma_{Ms,seis}$	[-]	1,25						
Steel failure with threaded rod grade 8.8									
Characteristic resistance	$V_{Rk,s,seis}$	[kN]	10,2	16,1	23,5	44,1	68,6	98,7	156,8
Partial safety factor [1]	$\gamma_{Ms,seis}$	[-]	1,25						
Steel failure with stainless steel threaded rod A4-70									
Characteristic resistance	$V_{Rk,seis}$	[kN]	9,1	14,4	20,7	38,5	59,9	86,5	137,4
Partial safety factor [1]	$\gamma_{Ms,seis}$	[-]	1,56						
Steel failure with stainless steel threaded rod A4-80									
Characteristic resistance	$V_{Rk,seis}$	[kN]	10,2	16,1	23,5	44,1	68,6	98,7	157,2
Partial safety factor [1]	$\gamma_{Ms,seis}$	[-]	1,33						
Steel failure with high corrosion stainless steel grade 70									
Characteristic resistance	$V_{Rk,seis}$	[kN]	9,1	14,4	20,7	38,5	59,9	86,5	137,4
Partial safety factor [1]	$\gamma_{Ms,seis}$	[-]	1,56						

[1] In the absence of other national regulation.

Table C25: Characteristic resistance under shear loads for rebar for seismic performance category C1 – steel failure without lever arm

Size			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32
Steel failure with rebar										
Characteristic resistance	$V_{Rk,s,seis}$	[kN]	$0,35 \cdot A_s^{2)} \cdot f_{uk}^{3)}$							
Partial safety factor [1]	$\gamma_{Ms,seis}$	[-]	1,5							

[1] In the absence of other national regulation.
[2] Stressed cross section of the steel element.
[3] Acc. to EN 1992-1-1.

Table C26: Displacement under tension loads – threaded rod for seismic performance category C1

Size			M8	M10	M12	M16	M20	M24	M30
Displacement	$\delta_{N,seis}$	[mm]	3,0	3,1	3,5	4,0	5,0	6,0	6,6

Table C27: Displacement under shear loads – threaded rod for seismic performance category C1

Size			M8	M10	M12	M16	M20	M24	M30
Displacement	$\delta_{V,seis}$	[mm]	3,5	4,0	4,6	5,0	5,8	6,5	7,0

Table C28: Displacement under tension loads – rebar for seismic performance category C1

Size			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32
Displacement	$\delta_{N,seis}$	[mm]	3,0	3,1	3,5	4,0	4,0	5,0	6,0	6,4

Table C29: Displacement under shear loads – rebar for seismic performance category C1

Size			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø32
Displacement	$\delta_{V,seis}$	[mm]	3,5	4,0	4,6	5,0	5,0	5,8	6,5	7,2